

Capitol Region Council of Governments – Bid Supplement

Alternative bid for Cold Crackfiller / Restorative Sealing (CCRS) Methods, as provided for under the Bid Specifications, Section I. Modification to General Terms and Conditions, under the heading "INTENT", second paragraph. No pricing is offered for any hot pour methods. Bid exceptions are included in this alternative submission.

ALTERNATE A – COLD CRACK FILLER / RESTORATIVE SEALER (CCRS) EQUIPMENT AND MATERIAL

Description: Cracks and other pavement imperfections do not have to be prepared before the **CCRS** application (see information attached). **CCRS** shall be applied into the cracks with sufficient surface overbanding. Cover material is required and shall be adequately mounded and overlapped to blot out the **CCRS** petroleum emulsion. After placement of the cover material, the roadway may be immediately opened to traffic.

Scope and Purpose of the Cover Material: The cover material selected shall be introduced into the **CCRS** for the following purposes:

- The cover material will compact over time, becoming incorporated into the **CCRS** resulting in a less elevated condition. A cover material consisting of a smaller particle size may also be utilized to reduce or eliminate the potential for a rough ride.
- Curing of the **CCRS** may be accelerated by preheating the cover material.
- Dust may also be reduced or eliminated by the increased or exclusive use of sand as the cover material.
- The cover material will gradually become encapsulated into the **CCRS** emulsion. This ongoing process enhances the physical properties and consequently the overall performance of the **CCRS** liquid. The resulting coalesced filler will decrease moisture penetration, increase flexibility and provide stress relief.
- The cover material(s) will also assist in retarding cracks from reflecting through new surfaces like bituminous concrete.

Appropriate cover materials will be selected and furnished by the municipality. All cover materials shall be suitably proportioned to enhance the sealing of large cracks, shallow potholes, or small delaminations. In cold weather if water impermeable small surface shrinkage cracks appear within the matrix of the sealed area, they will reseal with the kneading effect of traffic in warmer temperatures.

ALTERNATE A: Equipment

Contractor will furnish the specified liquid **CCRS** crack sealing material. The installation crew will be provided by the Municipality and or subcontracted labor crews. The equipment shall be capable of carrying a sufficient daily requirement of **CCRS** in a pressurized dispenser(s) with a total minimum capacity of between 300 and 325 gallons tested at 50 pounds pressure. These dispensers shall each have the following safety features:

- SET REGULATOR AT 25 - 45 POUNDS PRESSURE
- CERTIFIED PRESSURE RELEASE VALVE
- COMPRESSOR TANK WITH QUICK COUPLERS TO LOCK INTO THE REGULATOR
- MINIMUM TRIPLE LOOP SLOSH TUBE
- PRESSURIZED FILL CAP
- PETCOCK WITH EXTENDABLE ARM OVER THE PRESSURE CAP
- "T" CLAMP ON BOTTOM OF THE DISPENSER TANK

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- APPROXIMATELY 60-FEET OF 5/8INCH FLEXIBLE HOSE
- DISPENSER WAND WITH "ON" AND "OFF" CONTROLS AT THE HANDLE

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ALTERNATE B – COLD CRACKFILLING / RESTORATIVE SEALING (CCRS): 2-MAN CREW

Description: Cracks and other pavement imperfections do not have to be prepared before the **CCRS** application (see information attached). **CCRS** shall be applied into the cracks with sufficient surface overbanding. Cover material is required and shall be adequately mounded and overlapped to blot out the **CCRS** petroleum emulsion. After placement of the cover material, the roadway may be immediately opened to traffic.

Scope and Purpose of the Cover Material: The cover material selected shall be introduced into the **CCRS** for the following purposes:

- The cover material will compact over time, becoming incorporated into the **CCRS** resulting in a less elevated condition. A cover material consisting of a smaller particle size may also be utilized to reduce or eliminate the potential for a rough ride.
- Curing of the **CCRS** may be accelerated by preheating the cover material.
- Dust may also be reduced or eliminated by the increased or exclusive use of sand as the cover material.
- The cover material will gradually become encapsulated into the **CCRS** emulsion. This ongoing process enhances the physical properties and consequently the overall performance of the **CCRS** liquid. The resulting coalesced filler will decrease moisture penetration, increase flexibility and provide stress relief.
- The cover material(s) will also assist in retarding cracks from reflecting through new surfaces like bituminous concrete.

Appropriate cover materials will be selected and furnished by the municipality. All cover materials shall be suitably proportioned to enhance the sealing of large cracks, shallow potholes, or small delaminations (see manufacturer's recommendations attached). In cold weather if water impermeable small surface shrinkage cracks appear within the matrix of the sealed area, they will reseal with the kneading effect of traffic in warmer temperatures.

ALTERNATE B: Equipment

Contractor will furnish and apply the specified liquid **CCRS** crack sealing material. This crew shall consist of one fully equipped dump/tank truck with an appropriately licensed truck driver together with a laborer to operate the hand wand. The truck shall be capable of carrying a sufficient daily requirement of **CCRS** in pressurized dispenser(s) with a total minimum capacity of between 300 and 325 gallons tested at 50 pounds pressure. These dispensers shall each have the following safety features:

- SET REGULATOR AT 25 - 45 POUNDS PRESSURE
- CERTIFIED PRESSURE RELEASE VALVE
- COMPRESSOR TANK WITH QUICK COUPLERS TO LOCK INTO THE REGULATOR
- MINIMUM TRIPLE LOOP SLOSH TUBE
- PRESSURIZED FILL CAP
- PETCOCK WITH EXTENDABLE ARM OVER THE PRESSURE CAP
- "T" CLAMP ON BOTTOM OF THE DISPENSER TANK
- APPROXIMATELY 60-FEET OF 5/8 INCH FLEXIBLE HOSE
- DISPENSER WAND WITH "ON" AND "OFF" CONTROLS AT THE HANDLE

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ALTERNATE C - COLD CRACKFILLING / RESTORATIVE SEALING (CCRS): 4-MAN CREW

Description: Cracks and other pavement imperfections do not have to be prepared before the **CCRS** application (see information attached). **CCRS** shall be applied into the cracks with sufficient surface over-banding. Cover material is required and shall be adequately mounded and overlapped to blot out the **CCRS** petroleum emulsion. After placement of the cover material, the roadway may be immediately opened to traffic.

Scope and Purpose of the Cover Material: The cover material selected shall be introduced into the **CCRS** for the following purposes:

- The cover material will compact over time, becoming incorporated into the **CCRS** resulting in a less elevated condition. A cover material consisting of a smaller particle size may also be utilized to reduce or eliminate the potential for a rough ride.
- Curing of the **CCRS** may be accelerated by preheating the cover material.
- Dust may also be reduced or eliminated by the increased or exclusive use of sand as the cover material.
- The cover material will gradually become encapsulated into the **CCRS** emulsion. This ongoing process enhances the physical properties and consequently the overall performance of the **CCRS** liquid. The resulting coalesced filler will decrease moisture penetration, increase flexibility and provide stress relief.
- The cover material(s) will also assist in retarding cracks from reflecting through new surfaces like bituminous concrete.

Appropriate cover materials will be selected and furnished by the municipality. All cover materials shall be suitably proportioned to enhance the sealing of large cracks, shallow potholes, or small de-laminations (see manufacturer's recommendations attached). In cold weather if water impermeable small surface shrinkage cracks appear within the matrix of the sealed area, they will reseal with the kneading effect of traffic in warmer temperatures.

ALTERNATE C: Equipment

Contractor will furnish and apply the specified liquid **CCRS** crack sealing material. This crew shall consist of one fully equipped dump/tank truck with an appropriately licensed truck driver together with three laborers to operate the hand wand and apply the cover materials. Contractor The truck shall be capable of carrying cover material and a sufficient daily requirement of **CCRS** in pressurized dispenser(s) with a total minimum capacity of between 300 and 325 gallons tested at 50 pounds pressure. These dispensers shall each have the following safety features:

- SET REGULATOR AT 25 - 45 POUNDS PRESSURE
- CERTIFIED PRESSURE RELEASE VALVE
- COMPRESSOR TANK WITH QUICK COUPLERS TO LOCK INTO THE REGULATOR
- MINIMUM TRIPLE LOOP SLOSH TUBE
- PRESSURIZED FILL CAP
- PETCOCK WITH EXTENDABLE ARM OVER THE PRESSURE CAP
- "T" CLAMP ON BOTTOM OF THE DISPENSER TANK
- APPROXIMATELY 60-FEET OF 5/8INCH FLEXIBLE HOSE
- DISPENSER WAND WITH "ON" AND "OFF" CONTROLS AT THE HANDLE

ALTERNATE D MECHANICAL APPLICATION OF CCRS

Scope: To prevent and seal existing hairline cracks in asphalt pavements. In addition, the **CCRS** will also increase the ductility and penetration value of the asphalt binder in the pavement surface, while offsetting the effects of oxidation and raveling on old and new sections of bituminous pavements.

Application:

- A. The municipality shall remove all old and/ or foreign matter and other debris from areas to be sprayed, providing a clean surface. No material shall be applied when the surface is damp or where frost, snow or ice is present nor where the ambient temperature is below 32° F.
- B. A predetermined job mix formula consisting of a site specific diluted formulation of the attached specified **CCRS** shall be uniformly applied curb to curb on the pavement by mechanical means utilizing an appropriate distributor truck. Post application, the liquid may be dispersed by broom as necessary into ensure that all surface voids are filled and the surface tension of the emulsion is broken. Only then shall the cover material(s) be furnished and applied by the municipality at a rate sufficient to uniformly cover all treated areas. If required, the contractor will also be responsible to broom the cover material if a more even distribution is desired. The pavement shall be immediately opened to traffic upon satisfactory distribution of the cover material(s) as directed. The actual formulation, rate of application and cover material to be utilized will be as directed by the individual municipality with experienced contractor field testing and input
- C. Work locations and areas to be treated will be specifically delineated in the field by an authorized municipal representative.
- D. The municipality shall supply traffic control and any necessary barricades, cones, warning signs, flagmen, etc. including all cover materials and application thereof including any necessary post application cleanup.

ALTERNATE D Mechanical Application Equipment - A suitable asphalt distributor truck with a minimum capacity of 1,500 gallons, designed, equipped and normally used to apply the CCRS uniformly at various widths, and at predetermined rates of application ranging from approximately 0.04 to 0.15 gallons per square yard is required. The contractor shall furnish and mechanically apply the job mix formula of **CCRS** curb to curb, or as directed. The mechanical application crew shall consist of two truck drivers, the specified distributor truck and a utility truck which may also serve to adequately broom the surface as necessary.

Cover Material: The cover materials shall be selected and provided by the municipality with experienced contractor input. These materials shall at a minimum contain site specific gradations of indigenous mineral fillers consisting of a 3/8" maximum particle size with a suitable particle charge, and may be combined with sand and/or stone dust as needed (see attached manufacturer's information). Additional components or cover material additives that may be desired are the sole responsibility of the municipality.

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BID EXCEPTIONS:

Felix A. Marino Co., Inc.'s (FAMCO's) bid submission does not include prices for the Hot Pour Methods. FAMCO's submission is only for Cold Applied Sealing Method as allowed under Bid Specification Section I, under the heading "INTENT", paragraph 2.

The municipality will procure, furnish and apply all cover materials, cover, store and load these materials onto their own truck(s) or FAMCO truck(s) (as in case of Alternate C) as needed for the cold crackfilling / sealing process. The municipality will load onto their own sanders for mechanical applications.

The municipality reserves the right to place the cover material themselves and/or hire outside forces for the cover material placement.

The municipality shall be responsible for:

- Allowing for an eight (8) hour work day
- Informing the general public prior to the performance of the process
- Providing traffic control, signage, police details, as necessary
- If necessary, all costs associated with clean up, including sweeping, hauling, disposal, etc.

The **Felix A. Marino Company** has been an approved applicator of **CCRS** for over 35 years.

BID PRICING

ALTERNATE A:

Provide pressurized emulsion tank as specified with applicator and 320 gallons of emulsion for application by Municipal forces including placing the cover material.

ALT A **Total \$5,150.00 per tank**

ALTERNATE B:

Provide CCRS tank, truck and 2-man labor crew per 8-hour day to apply CCRS. Municipality to provide cover material and covering of poured CCRS.

ALT B **Total \$7,950 per day.**

ALTERNATE C:

Provide CCRS tank, trucks and 4-man labor crew per 8-hour day to apply CCRS. Municipality to provide cover material loaded onto FAMCO truck.

ALT C **Total \$9,350 per day.**

ALTERNATE D:

Curb to curb mechanical liquid application, as per specification (sander application with specified cover material shall be provided by the municipality)

ALT D1	8,000 - 30,000 square yards	\$1.27 per square yard
ALT D2	30,001 - 60,000 square yards	\$1.17 per square yard
ALT D3	60,000 plus square yards	\$0.97 per square yard

Bidder:

Felix A. Marino Co., Inc.
32 Corwin Street
Peabody, MA 01960
978-532-3838
978-532-3726 Fax
www.felixamarino.com


Authorized

Representative: Jim Henebury, Director of Operations

Signature of

Authorized

Representative:



Date: 9/29/20

E-mail Address:

jhenebury@felixamarino.com

Corporate Seal:

Date of Bid:

09-30-2020

Time of Bid:

3:00 PM



Cold Crackfiller / Restorative Seal (CCRS) Specification Sheet

PRODUCT SPECIFICATIONS:

Test on Emulsion	Test Method	Requirements
Viscosity@ 25°C, SFS	ASTMD-244	25-150
Sieve Test, % w	ASTM D-244 (Mod) ¹	0.1 max.
Particle Charge Test	ASTMD-244	Positive
Cement Mixing Test, % w	ASTMD-244	2.0 max.
Pumping Stability	See Note ²	Pass
5-day Settlement Test, % w	ASTMD-244	5.0 max.
Residue, % w	ASTM D-244 (Mod) ³	64 min.

Test on Residue from Distillation	Test Method	Requirements
Viscosity @ 60°C, cSt	ASTMD-2170	1,000-4,000
Maltene Distribution Ratio ⁴		
$\frac{PC + A_1}{S + A_2}$	ASTM D-2006-70	0.7-1.1
PC/S Ratio	ASTM D-2006-70	0.5 min.
Asphaltenes, %w	ASTM D-2006-70	11.0 max.

NOTES:

1. Test procedure identical with ASTM D-244 except that distilled water shall be used in place of two percent sodium oleate solution.
2. Pumping stability is determined by charging 450 ml of emulsion into one-liter beaker and circulating the emulsion through a gear pump (Roper 29.B2262!) having 1/4" inlet and outlet. The emulsion passes if there is no significant oil separation after circulating ten minutes.
3. AS IM D-244 Evaporation Test for percent of residue is modified by heating a 50-gram sample to 149°C (300°F) until foaming ceases, then cooling immediately and calculating results.
4. In the Maltene Distribution Ration Test by ASTM Method D2006-70:

PC = Polar Compounds	A ₂ = Second Acidaffins
A ₁ = First Acidaffins	S = Saturated Hydrocarbons

Product shall be freeze stabilized and if freezing has occurred a homogeneous mixture shall be obtained when the material has thawed and been thoroughly mixed.

CCRS - A single product for dual applications

CCRS Restorative Seal is a petroleum oil and water cationic emulsion. Unlike standard asphalt emulsion, CCRS does not harden or "dry out." Designed as a one component emulsion that effectively repairs cracks in concentrated form, **CCRS** provides an excellent pavement restorative seal when applied in diluted form.

CCRS Restorative Seal is a modern sand seal product. Sand penetrates the emulsion and adds additional binder strength. This sand/emulsion combination is kneaded by vehicular traffic to provide a long-term seal.

CCRS Restorative Seal is superior to standard asphalt emulsions: CSS or SS emulsions. Lower in asphaltene with rejuvenator qualities, it is less receptive to oxidation. Not just designed to "coat" the surface aggregate, **CCRS** holds the sand added to it and the emulsion fills surface voids with a very flexible product.

HOW DO YOU APPLY CCRS RESTORATIVE SEAL?

CCRS Restorative Seal is diluted with water 2: 1 (2 parts product to 1 part water) or 1: 1. Typical cure time is 20 minutes to one hour with minimum ambient temperature of 10° C or 50° F and rising. Product stability is excellent. There is a simple procedure to determine the amount of **CCRS** that a pavement can absorb by use of a test kit. The kit contains all the necessary materials and detailed instructions on test procedures to determine the quantity and rate of absorption.

There are several methods of application, which offer excellent results:

RESTORATIVE SEAL: consists of distributor truck application at a predetermined rate of spread, allowed to cure and then sand is applied.

BROOM SEAL/ SCRUB SEAL: application of a predetermined rate of spread by distributor truck, sand application after curing followed by a broom system to even out and work the sand into more of the open areas. With traffic's kneading action, CCRS will tighten up and seal the open areas.

SQUEEGEE SEAL: is an excellent restorative seal method of initially filling open areas with CCRS by working the product into those areas with a rubber blade. A second application can be made, if required, after the first is allowed to cure. Sand and roll using a rubber-tired roller. This method will seal the surface; repair cracks and distressed sections at a low cost. This application is also used for "high production" crack filling.