



Highway Operating Specification Form

SAP Product Code: 602132

Standard

SAP Product Description: NY MP TW 2000

Specification Source: See Other Information

State: NY

Specification Date:

Physical Properties:

The Glass Spheres shall be colorless; clean; transparent; free from milkiness or excessive air bubbles; and essentially clean from surface scarring or scratching.

Gradation	U.S. Sieve / Micron	% Passing (Thru)		% Retained (On)	
		Min	Max	Min	Max
	20 / 850	100			
	30 / 600	80	95		
	50 / 300	9	42		
	80 / 180	0	10		

Specification Test Procedure: ASTM 1214

Potters Test Procedure: PIAP-103

Test Frequency: 2 complete checks per 10k

Relevant Information:

Rounds (Minimum): 70

Specific Requirement: 70% true spheres overall

Specification Test Procedure: ASTM 1155

Potters Test Procedure: PIAP 106

Test Frequency: 2 complete checks per 10k

Relevant Information:

Specification Coating: Moisture Proof Coating

Potters Coating: MP

Testing Procedure: PIAP 113 3 Drop Method

Description	Requirement	Procedure
Specific Gravity/Density		
Index of Refraction	1.50 -1.65	Performed in FAL
Resistance to Acid		
Resistance to Calcium Chloride		
Resistance to Sodium Sulfide		
Water Resistance		
Hardness		
Air Inclusions		
Angular Particles		
Flow Characteristics		
Other	HM- Pb 100, As 75, Sb 100	Method-XRF No 3rd party cert required.
Other		

Packaging:	50 lb. Highway Bag
Add'l Packaging:	

Pallets:	40x40
Pounds Per Pallet:	2,000 lb

Markings:	NY MP Month/Day/Year (plant code) Lot xxx
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Outer Wrap:	Shrink Wrap
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Batch Size Information:	2 complete checks per 10k
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Pretest / Sampling Requirement:	
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Other Information:	2002 NY Epoxy Spec, 2005 NY Bid Spec for Epoxy, Item 2B, and Paint, Item 1
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<u>Alternate SAP Codes:</u>			
<u>SAP Product #</u>	<u>SAP Description</u>	<u>Packaging:</u>	<u>Pounds Per Pallet</u>
602132	NY MP TW 2000	2,000 lb. Triwall Box	2,000 lb
<u>Revision Detail:</u>			
6/30/15 No specification changes per Potsdam Annual Specification Review, but updated testing procedure information. BMH			
7/22/15 Added Heavy Metal requirements to testing procedures. BMH			

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